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WPI Acc No: 84-214249/198435

XRPX Acc No: N84-160414

Drill with replaceable cutting bit - has projection on bit and complementary seat in shank to allow fitting by insertion and rotation only

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Number of Countries: 009 Number of Patents: 006

Patent Family:

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Priority Applications (No Type Date): DE 3306209 A 19830223 Cited Patents: EP 8972; GB 17961; GB 2083767; GB 550306; US 3102442; US 4160616; US 4180616

Patent Details:

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DE 3306209 A 19

WO 8403241 A G

Designated States (National): JP US

EP 118806 A G

Designated States (Regional): AT CH DE FR GB IT LI

EP 118806 B G

Designated States (Regional): AT CH DE FR GB IT LI

Abstract (Basic): EP 118806 A

Drilling tool, comprising a tool shank (12) with at least one flute (13) and an interchangeable cutting attachement (1), in which on the shank tip there is a recess for receiving the cutting attachment (1) in the wall of the flute, which is bounded by an edge (15) on the shank sise and against which engages the shank-side narrow side of the cutting attachment and the cutting attachment (1) is provided on its shankside narrow side with a fixing pin (5) concentric to the drill axis (2) and having lateral contact faces (11) and in the shank tip is provided a receptacle (16) for fixing pin (5) concentric to drill axis (2) and contact faces (17) corresponding to the contact faces (11) of fixing pin (5), characgerized in that the wall of receptacle (16) for fixing pin (5) is laterally cut by the flute and the fixing pin (5) has two contact faces (11) undercut in the pin circumference and the cutting attachment can be inserted in the recess by rotation counter to the drill rotation direction A. (19pp)

DE 3306209 A

The drill comprises a replaceable cutting bit which fits in a seat (14,15) in the wall(s) of the swarf groove(s) (13). The bit portion facing the drill shank (12) has a dovetail shaped projection concentric with the drill arm (2), which has two contact faces in the form of cone segments and can be fitted in the seat by rotation against drill rotation.



The seat has a complementary recess (16) for this projection with cone segment-shaped faces (17) for the faces (11). Seating face(s) (15) are provided for the narrow lower edge(s) of the bit.

ADVANTAGE - Bit can be fitted in seat of shank without need for an additional fixing element.

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Abstract (Equivalent): EP 118806 B

Drilling tool, comprising a tool shank (12) with at least one flute (13) and an interchangeable cutting attachement (1), in which on the shank tip there is a recess for receiving the cutting attachment (1) in the wall of the flute, which is bounded by an edge (15) on the shank sise and against which engages the shank-side narrow side of the cutting attachment and the cutting attachment (1) is provided on its shankside narrow side with a fixing pin (5) concentric to the drill axis (2) and having lateral contact faces (11) and in the shank tip is provided a receptacle (16) for fixing pin (5) concentric to drill axis (2) and contact faces (17) corresponding to the contact faces (11) of fixing pin (5), characgerized in that the wall of receptacle (16) for fixing pin (5) is laterally cut by the flute and the fixing pin (5) has two contact faces (11) undercut in the pin circumference and the cutting attachment can be inserted in the recess by rotation counter to the drill rotation direction A. (19pp)

Title Terms: DRILL; REPLACE; CUT; BIT; PROJECT; BIT; COMPLEMENTARY; SEAT;

SHANK; ALLOW; FIT; INSERT; ROTATING

Derwent Class: P54

International Patent Class (Additional): B23B-051/00

File Segment: EngPI

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